



TECHNICAL DATA

D-VISE STANDARD POLYURETHANE ADHESIVE

DESCRIPTION	A single pack moisture curing polyurethane based adhesive.
USES	Bonding wood to wood, MDF, stone, metal, ceramics and some plastics.
COLOUR	Clear amber liquid
FEATURES	Excellent bond strength Rapid cure Good wet grab and initial hold Low smell
SURFACE PREPARATION	All surfaces must be clean, dust free and tight fitting. For glossy surfaces, sand to provide a key. It is preferable that one of the surfaces to be bonded is porous to allow the moisture required for curing to migrate to the glue line.
APPLICATION	<ol style="list-style-type: none">1. Apply adhesive to one surface at the joint and then clamp until bond is secure (approximately 30-60 minutes).2. Faster cure can be achieved by lightly dampening the unglued surface before making the join.3. Some dense timbers will benefit by having both bonding surfaces precleaned with a damp cloth to help open timber pores before gluing.

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Packaging:	500ml and 1 litre plastic bottles.
Specific Gravity:	1.12
Viscosity:	4600-6600 cps (Bf 3/10/25)
Coverage Rate:	1 ½ -2 m ² per litre, dependent on end use.
Cure Time:	Normally for wood substrate cure time is about 4 hours.
Working Time:	Approximately 30 minutes once applied, depending on ambient conditions.
Shelf Life:	Six months in unopened containers. Opened cans may skin and this may be cut off and remaining product used.
Clean Up:	Clean up frequently using Uroxsys Polyurethane Brush Cleaner before product has set on equipment.
SAFETY DATA:	Wear protective clothing. Gloves are essential , as product bonds well to skin. For further information refer to material safety data sheet.

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